

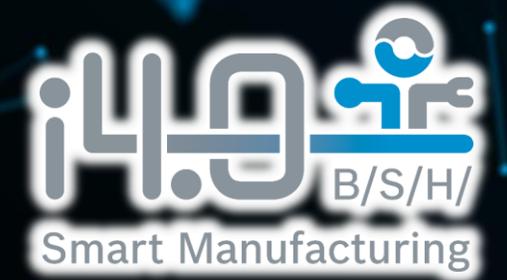
B/S/H/

Technology as competitive driver.

—

i4.0@BSH

2022-07-21
Sergio Gomez Ortiz (GDE-SRE)



0 *The Challenge, the opportunity and ...*

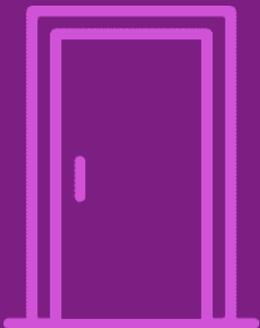
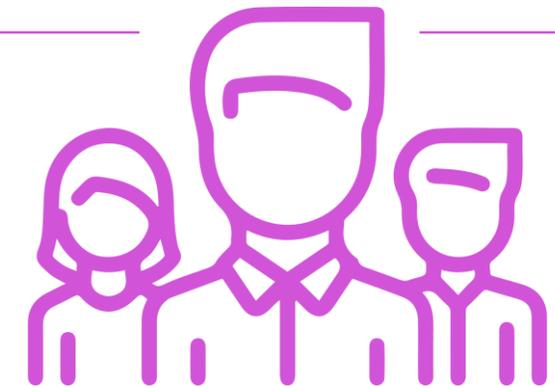
...what is always there



Remaining competitive

against lower cost locations and competitors with large economies of scale.

The **team**
is the starting
point and the key



The **new technologies**
as a lever to achieve operational
excellence

1 Activate the organization



Clear vision

Factory of the future

Augmented
Employee

Flexible
Factory

Advanced
Engineering

Digitalization

Sustainability



Focusing the organization

there, where we want to invest most of our efforts

Data Analytics
& AI

Connected
Automation and
Smart Devices

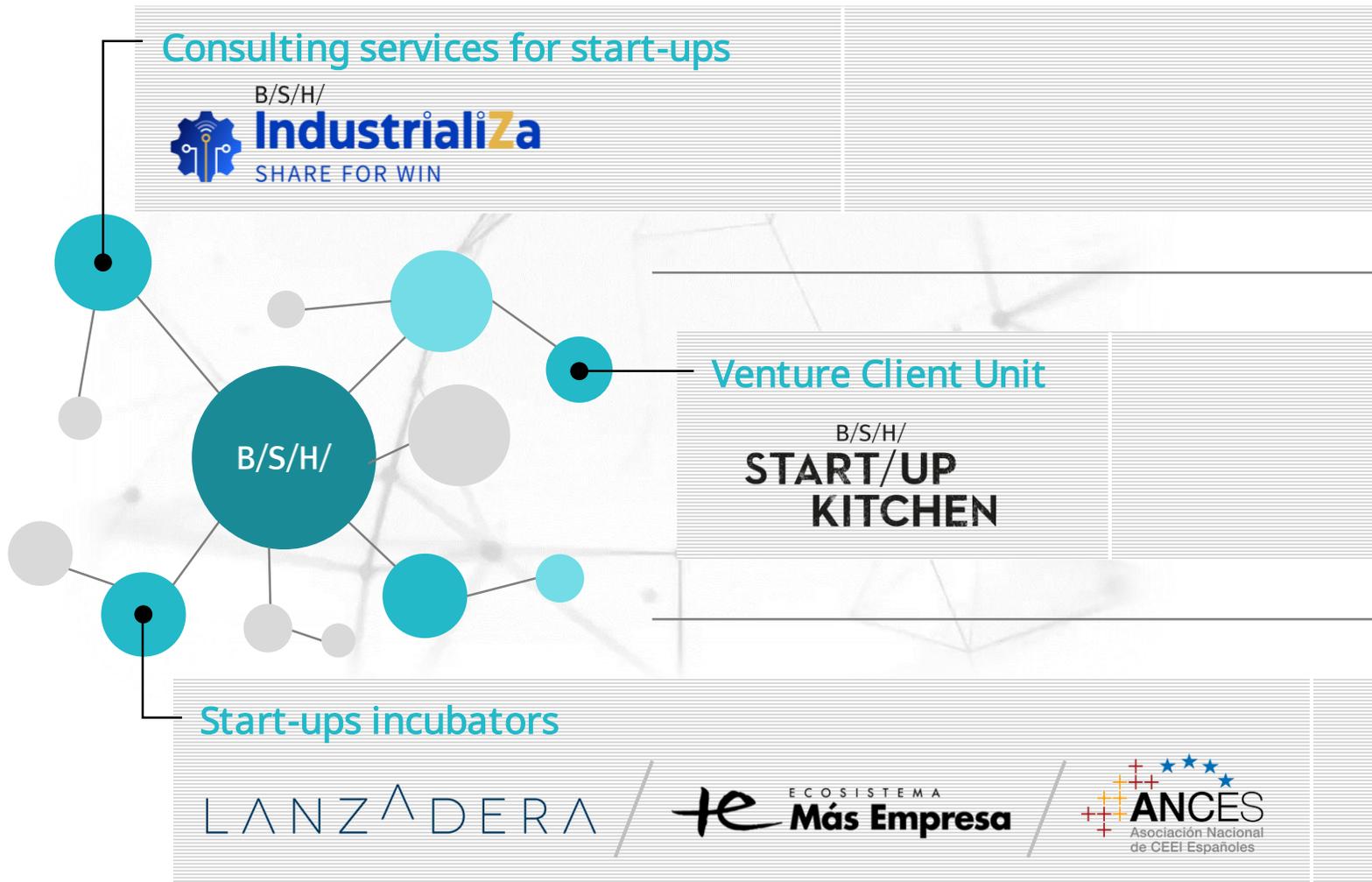
Digital Engineering
& Digital Twin



Identify your Champions



2 Expand the partnership Network



Startups
are a valuable source of innovative technologies and solutions for our industrial processes.

2 Expand the partnership Network

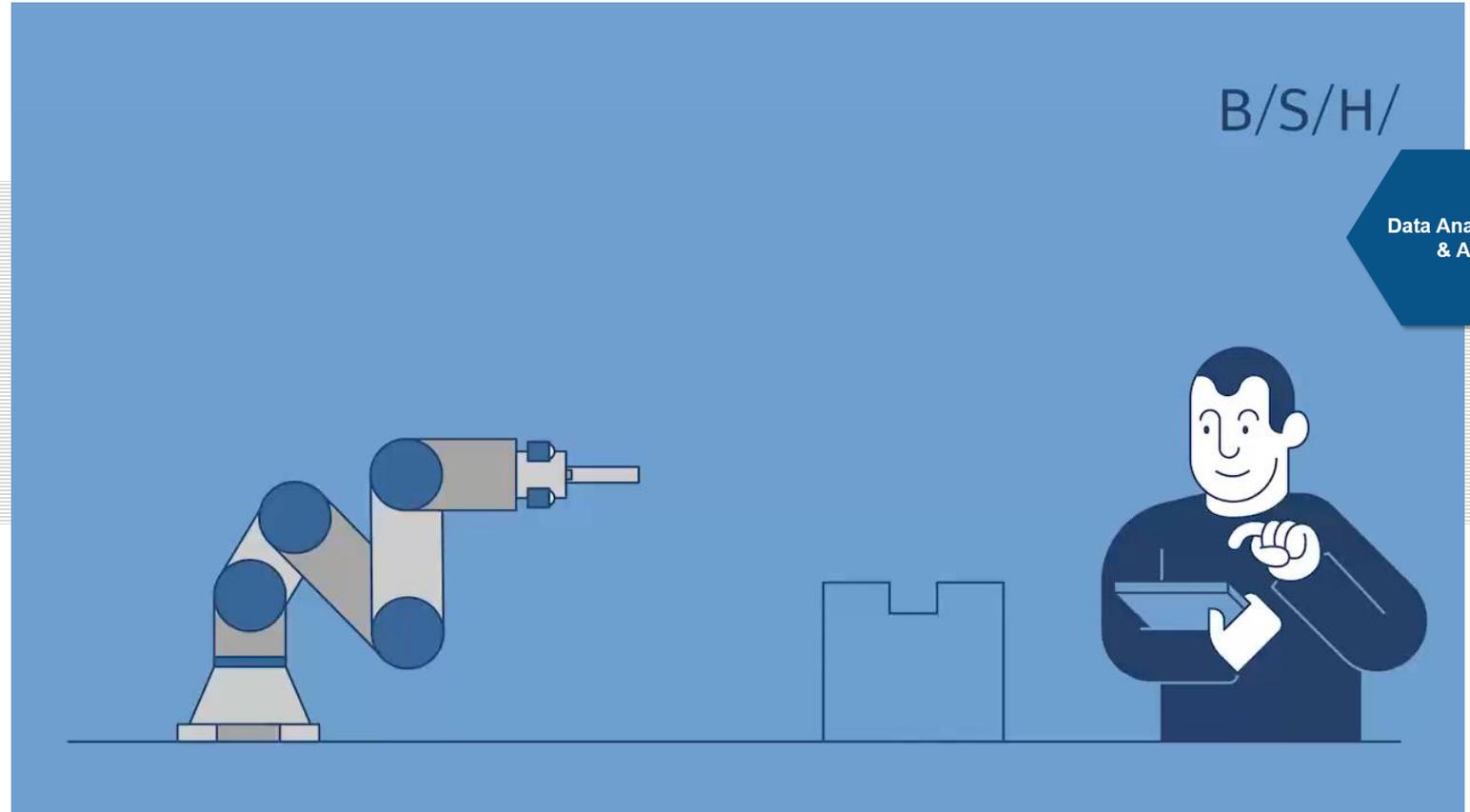


Learning by imitation

Cobots programmed using machine learning techniques we use images and robot motion vectors to generate data for the artificial intelligence

Democratizing the use of technology

micropsi industries



Data Analytics & AI



3 Democratizing and generating knowledge

Artificial vision systems with AI

Profit does not compensate investment



Integration with infra. and systems



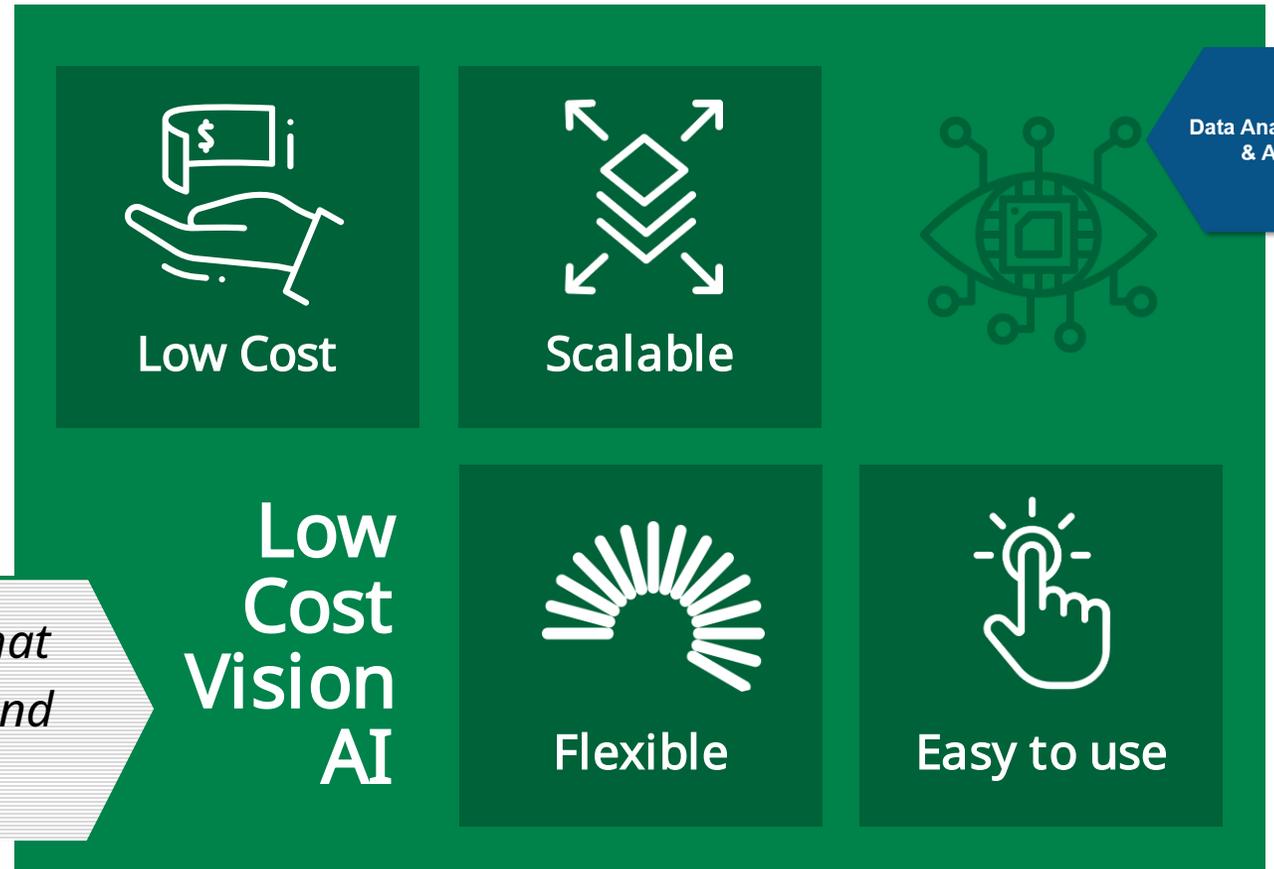
Lack of internal know-how (=fear)



Low Cost Vision AI



*is a **flexible, scalable** and **easy-to-use** solution that guides step-by-step in the realization of medium and low complexity machine vision projects.*



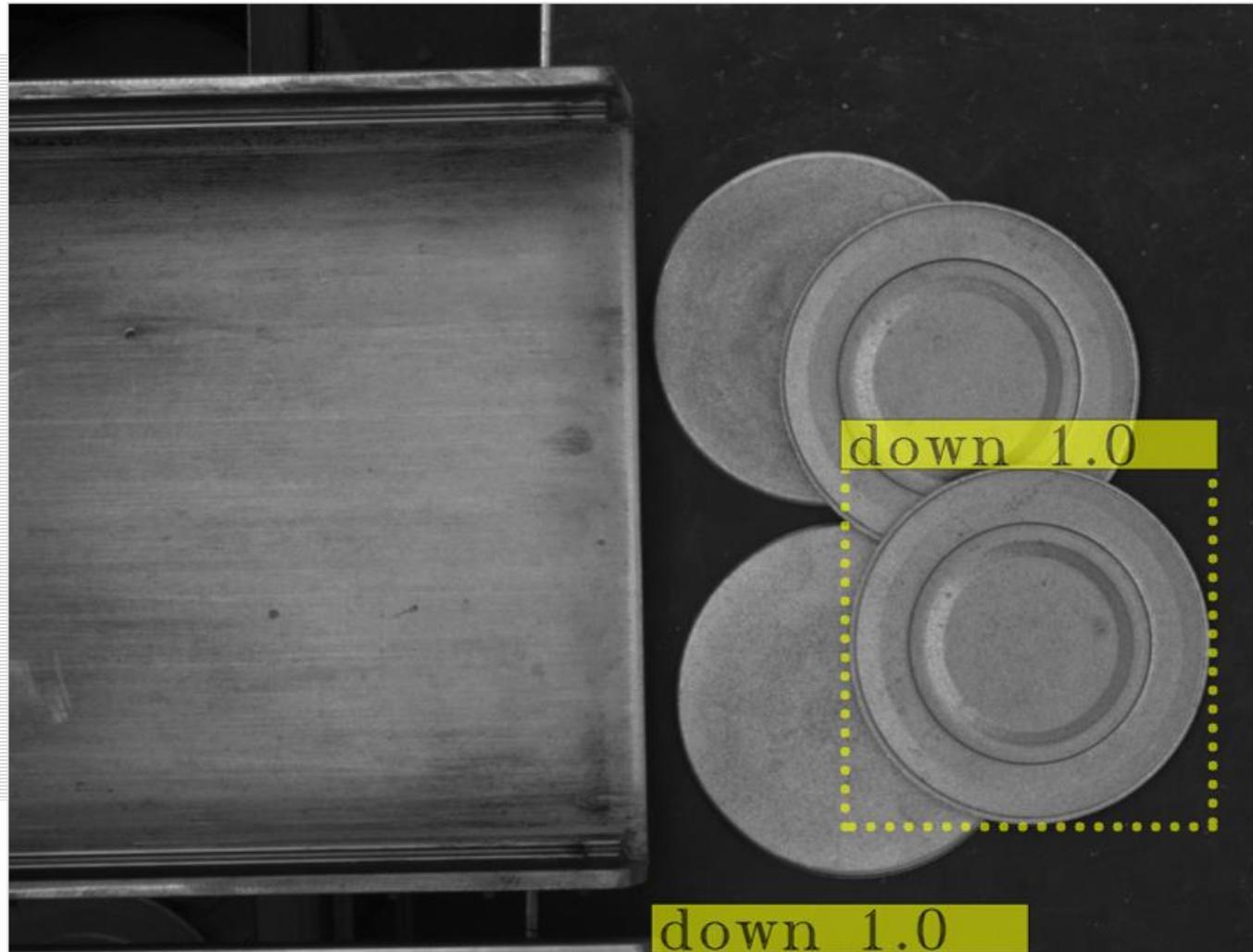
3 Democratizing and generating knowledge



*In less than 1 year,
14 use cases have
already been
implemented.*

2 use cases
< 200 €

More than
100 use cases
identified in all our
BSH factories



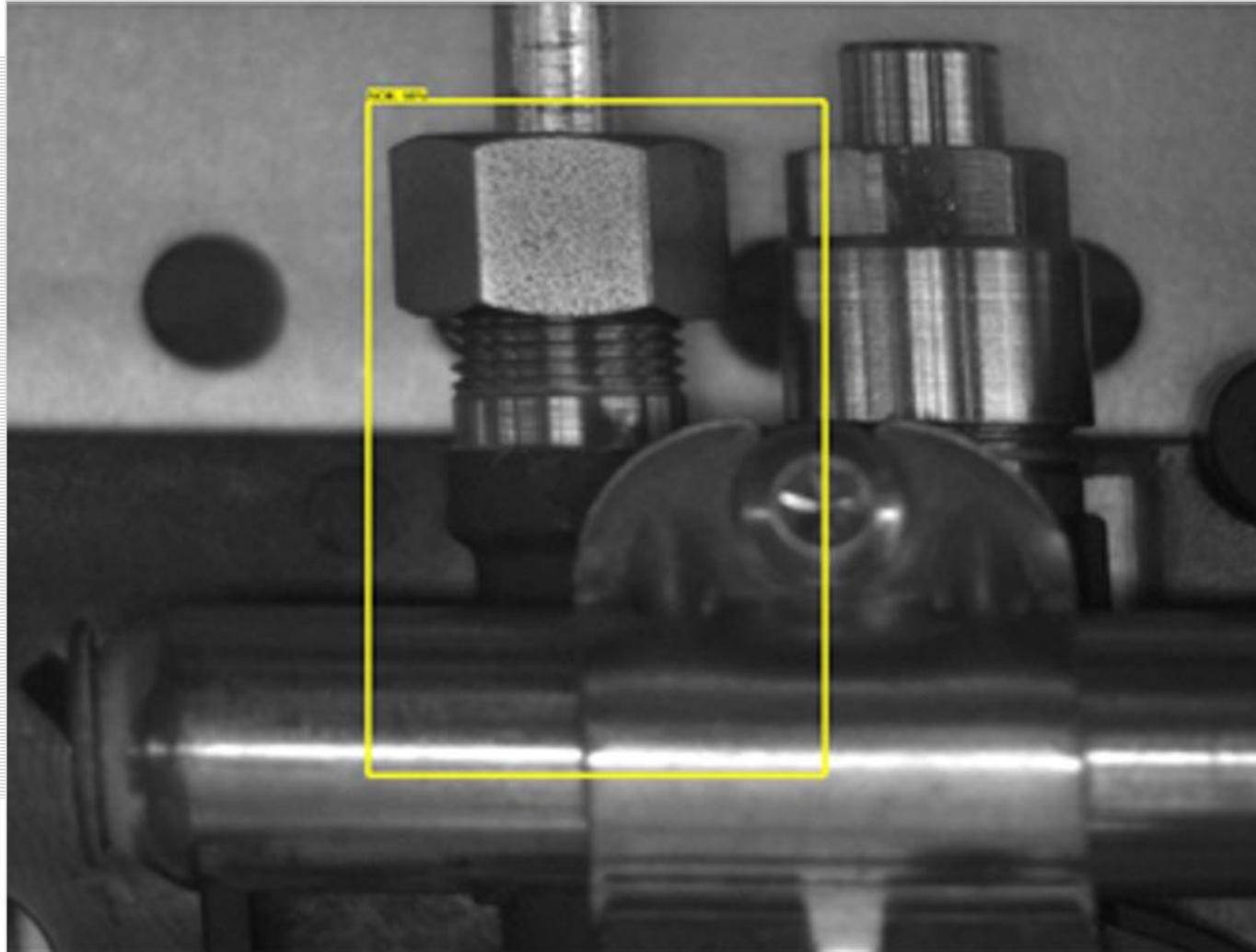
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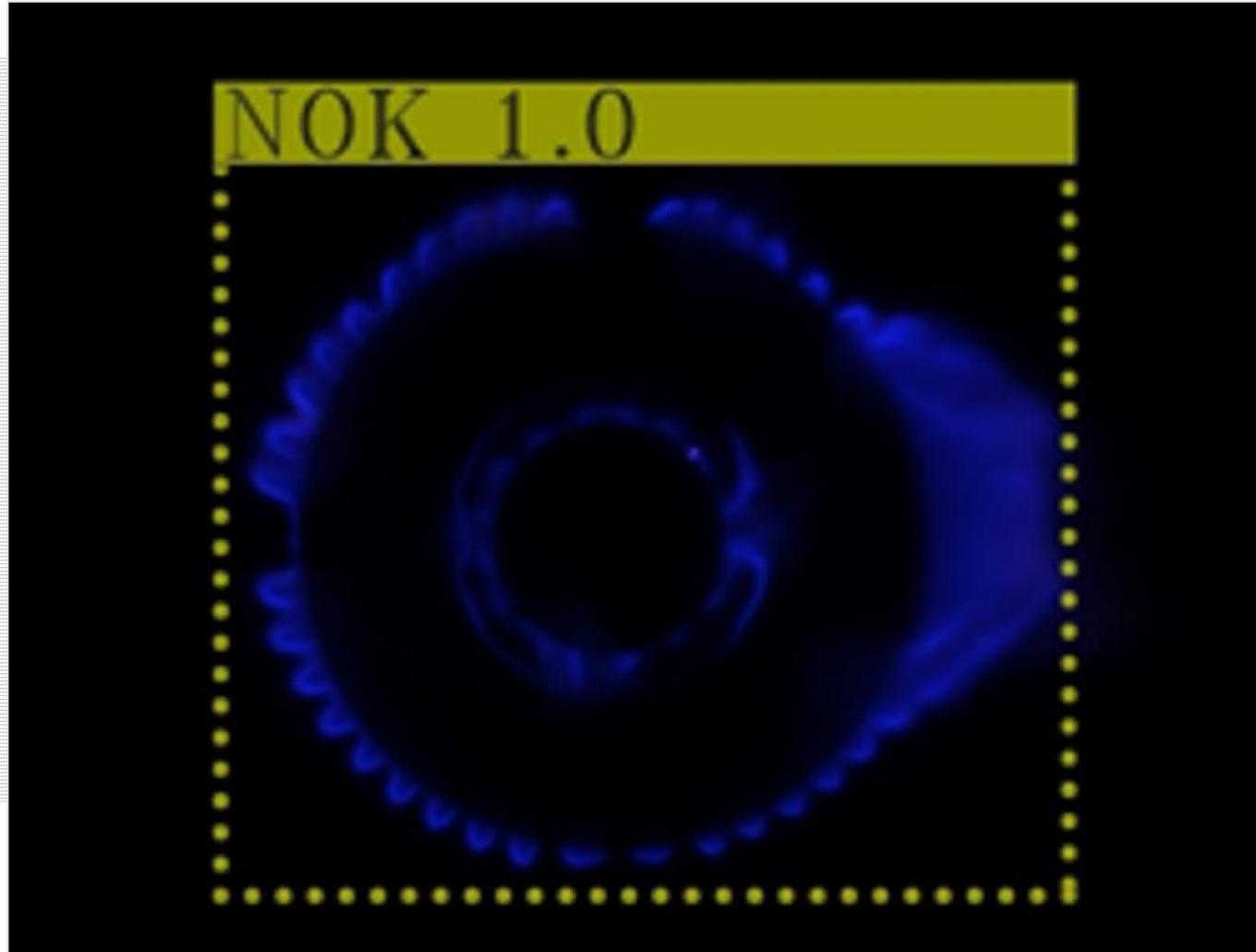
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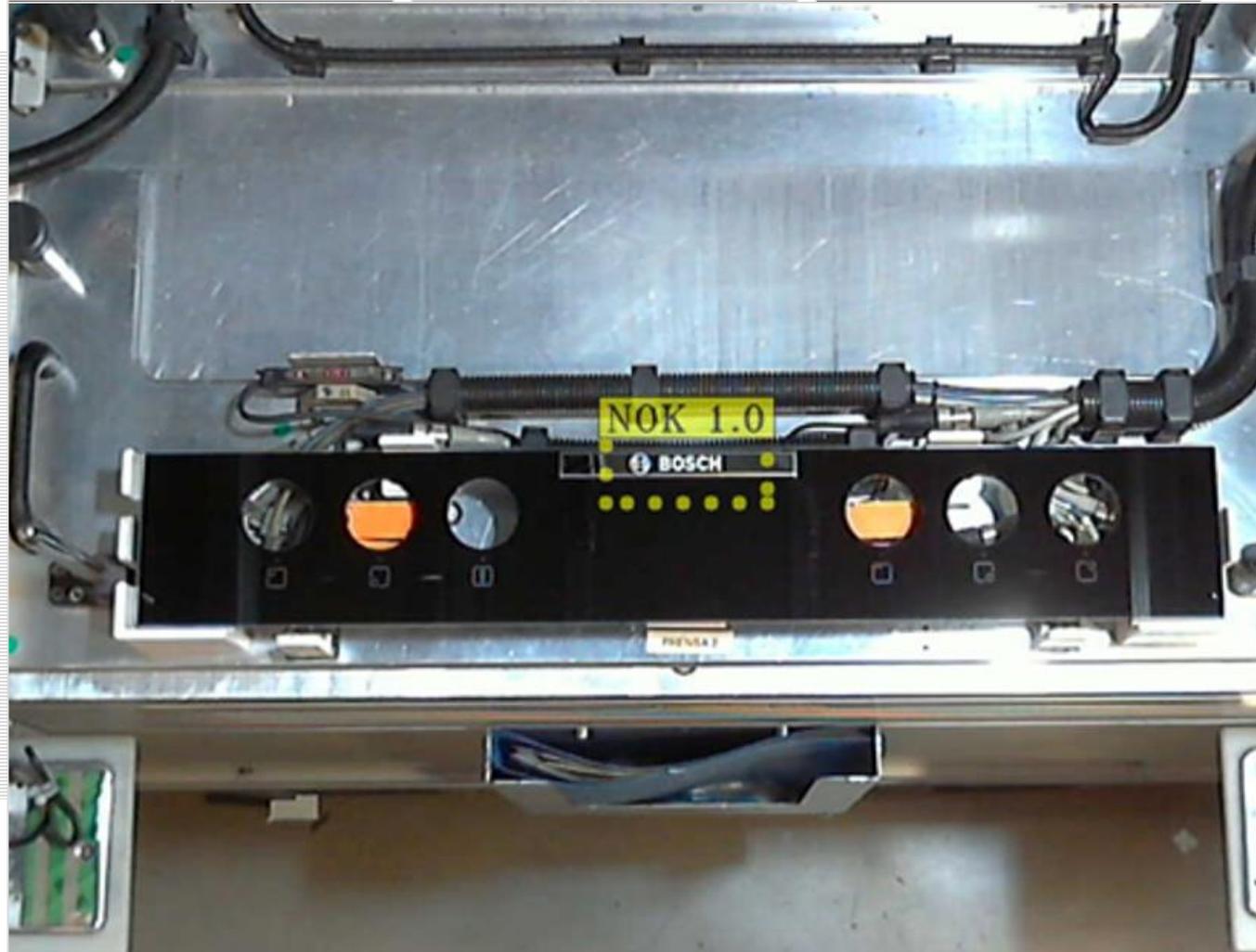
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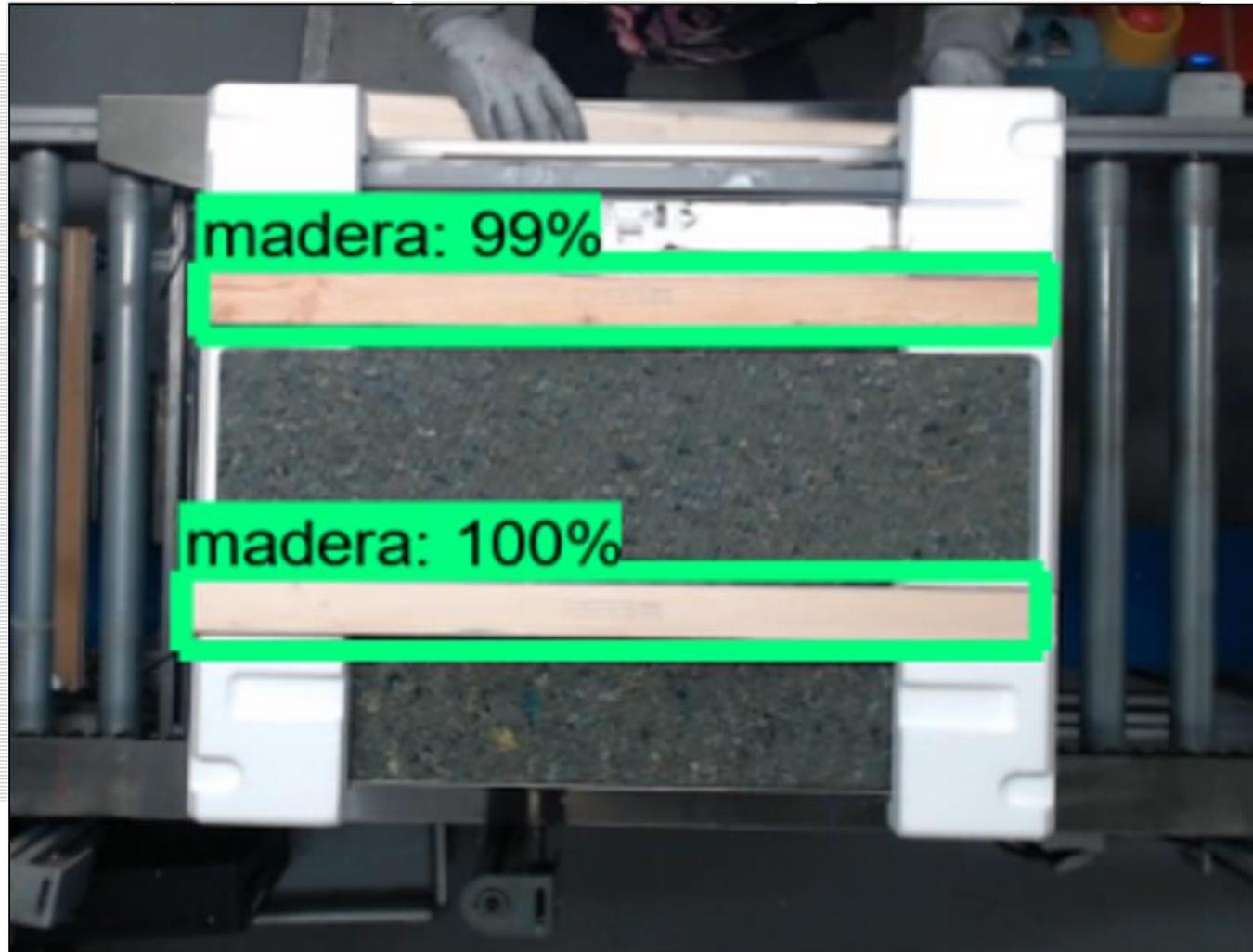
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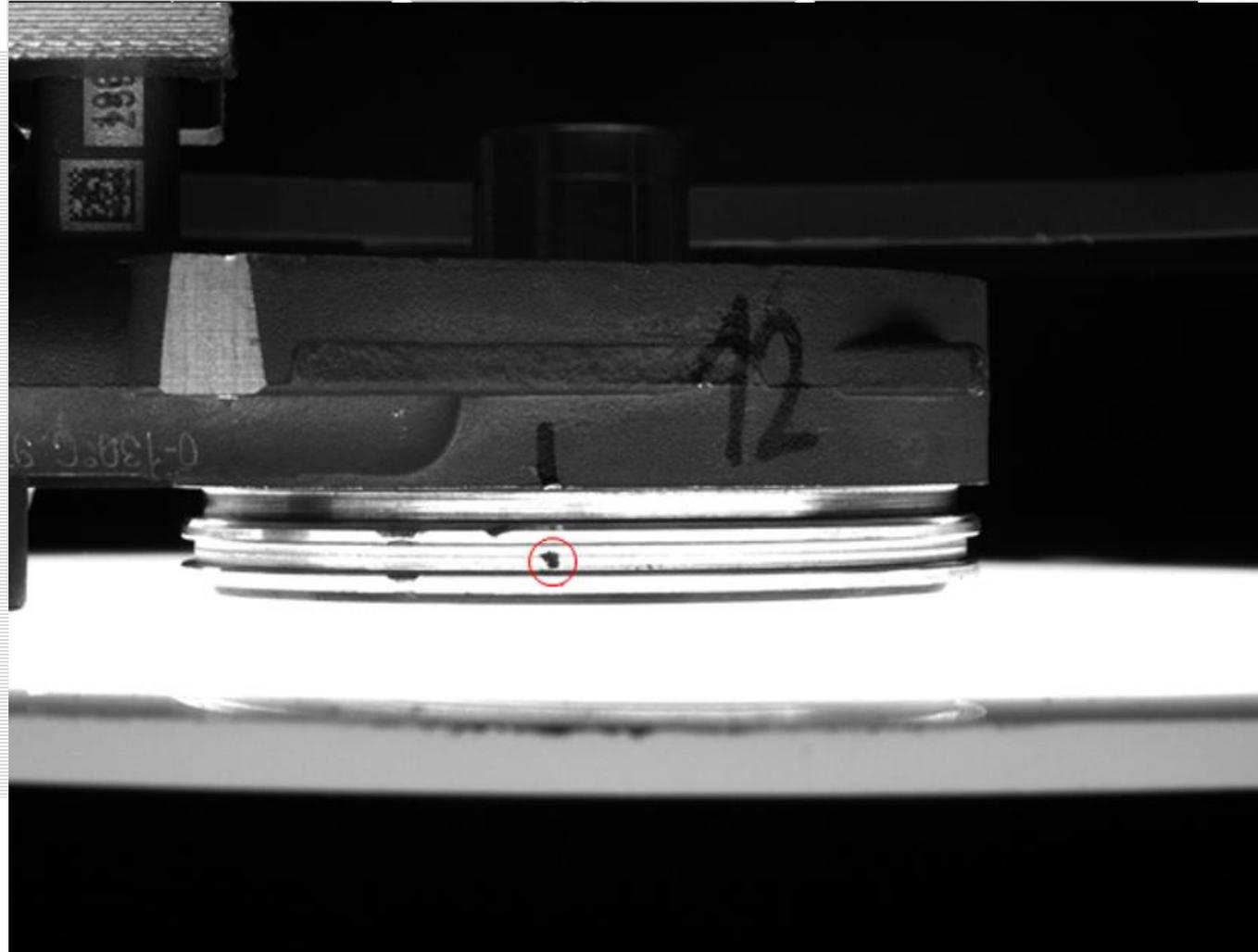
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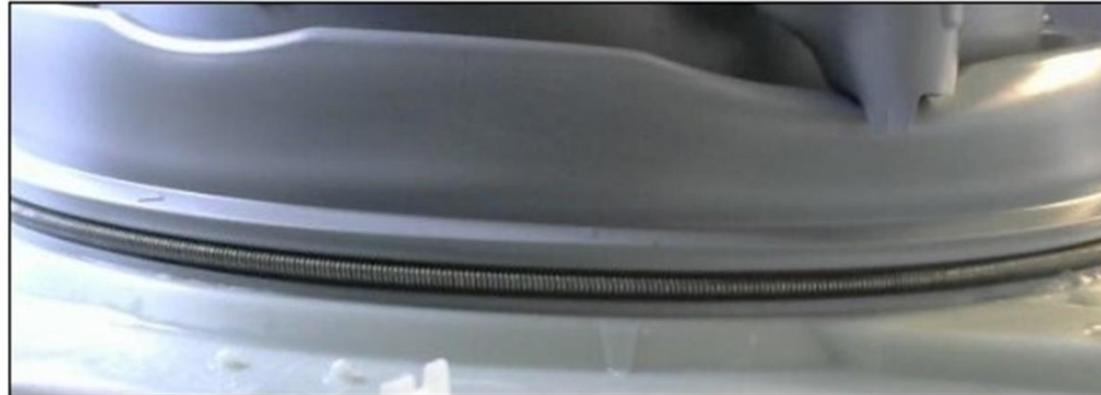
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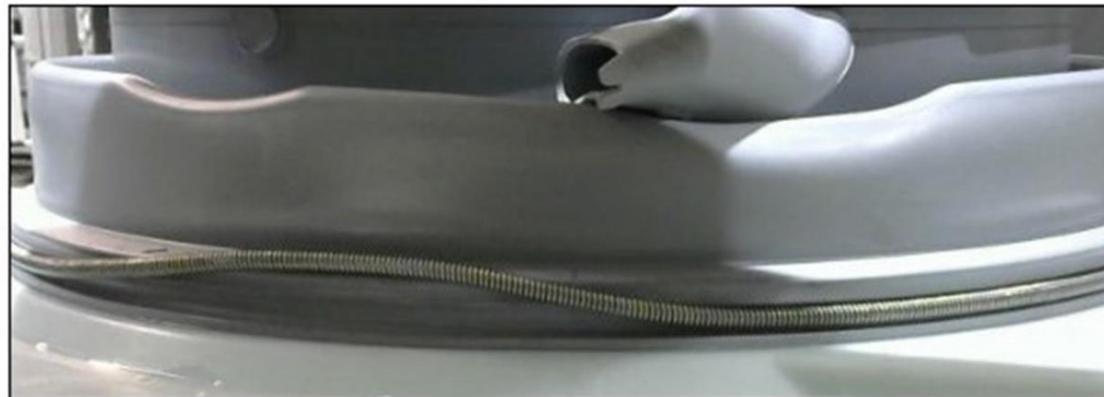
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OK 96% (OK)



NOK 0% (NOK)



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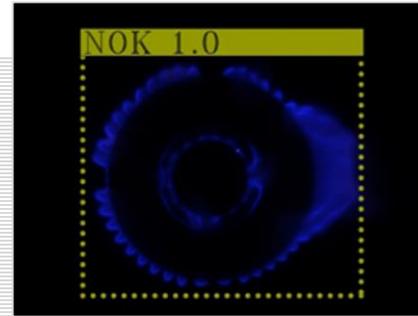
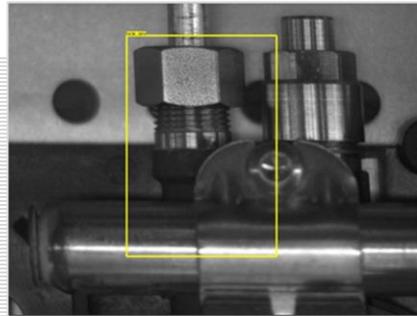
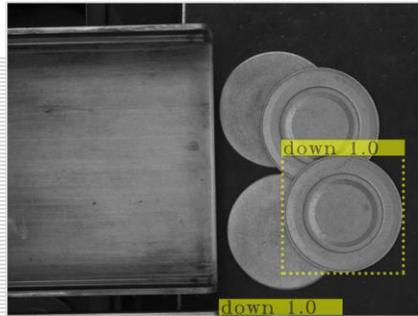
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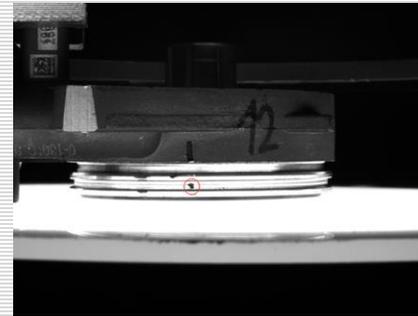
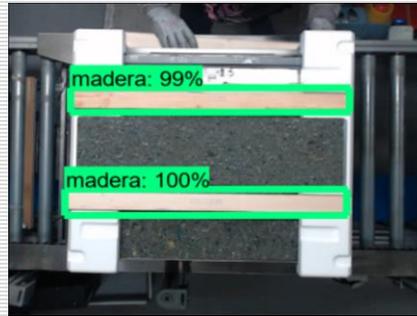
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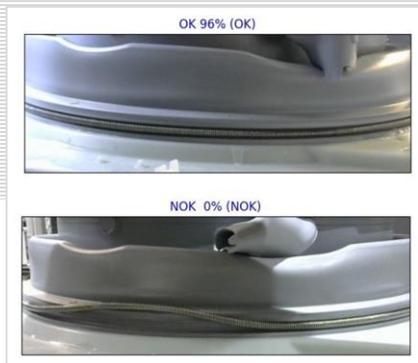
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User centric
Smart solutions, where
the intelligence lies in
knowing how to ask the
user.

4 User centric / Smart Solutions

Gadgets in Assembly lines



Timekeeper



Line worker

It stresses me out not knowing exactly whether or not I am working on cycle time.

Employee card reader (RFID)

Connection with systems to display cycle time:

- › *Operation cycle display (remaining time)*
- › *Worker-Workplace traceability*
- › *Check required skills for Workplace*



Screen

Programmable
Logic
Controller
(C++)

RFID reader



B/S/H/

4 User centric / Smart Solutions

Gadgets in Assembly lines



Wireless call and receiving system



The call service uses radio frequency wireless technology. Operators press a button to request support or consultation from the team leader.



Wrist receiver
(waitor)



Transmitter caller
(customer)



Receiver host
(service center)



Team Leader

I would like to always be where I'm needed when I'm needed

4 User centric / Smart Solutions

Gadgets in Assembly lines



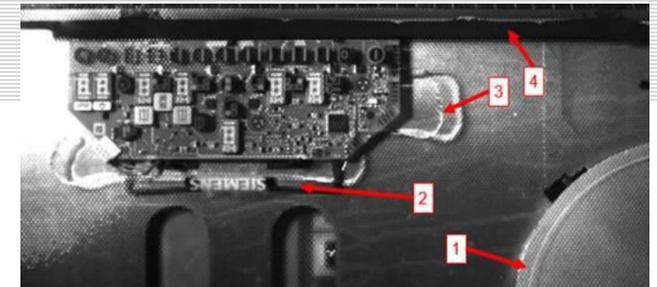
Quality check by IR camera



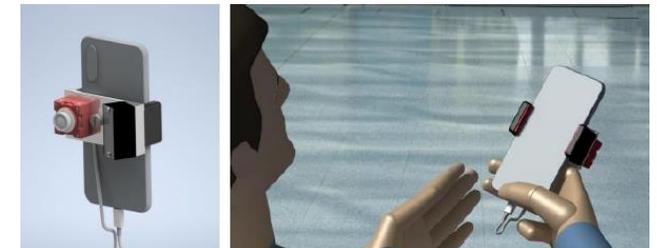
Camera with a filter for images within the width of a spectral band based on the transmittance of the ceramic glass.

With this technology we see the condition of the components inside the induction cooktop through the glass without having to disassemble it.

Checking for four types of manufacturing and assembly errors



Gadget that fits into a mobile phone



4 User centric / Smart Solutions

Gadgets in Assembly lines

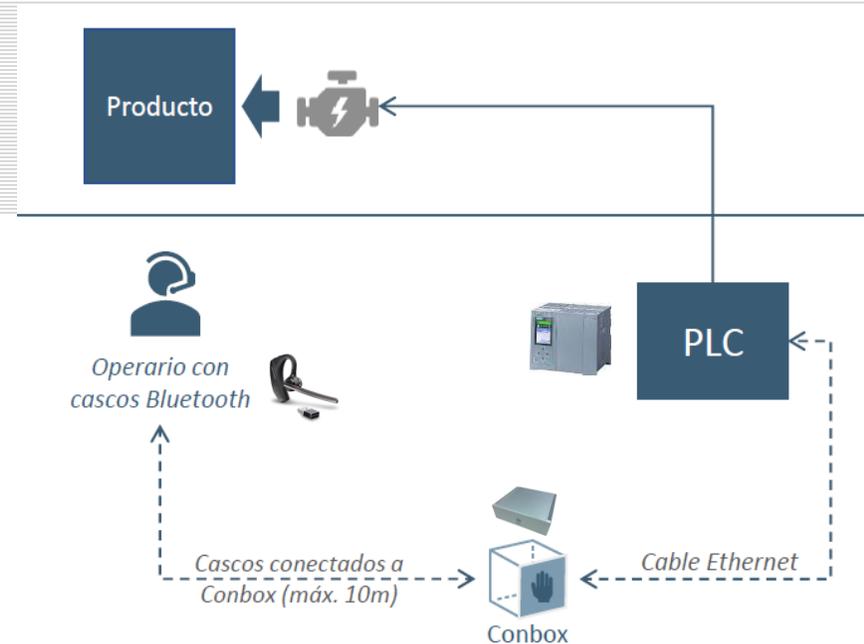


Voice control system



I have to increase the output of the assembly line without major investments.

Offline speech recognition algorithm connected to the assembly line PLC to activate workstation / bottleneck functions with multiple keystrokes

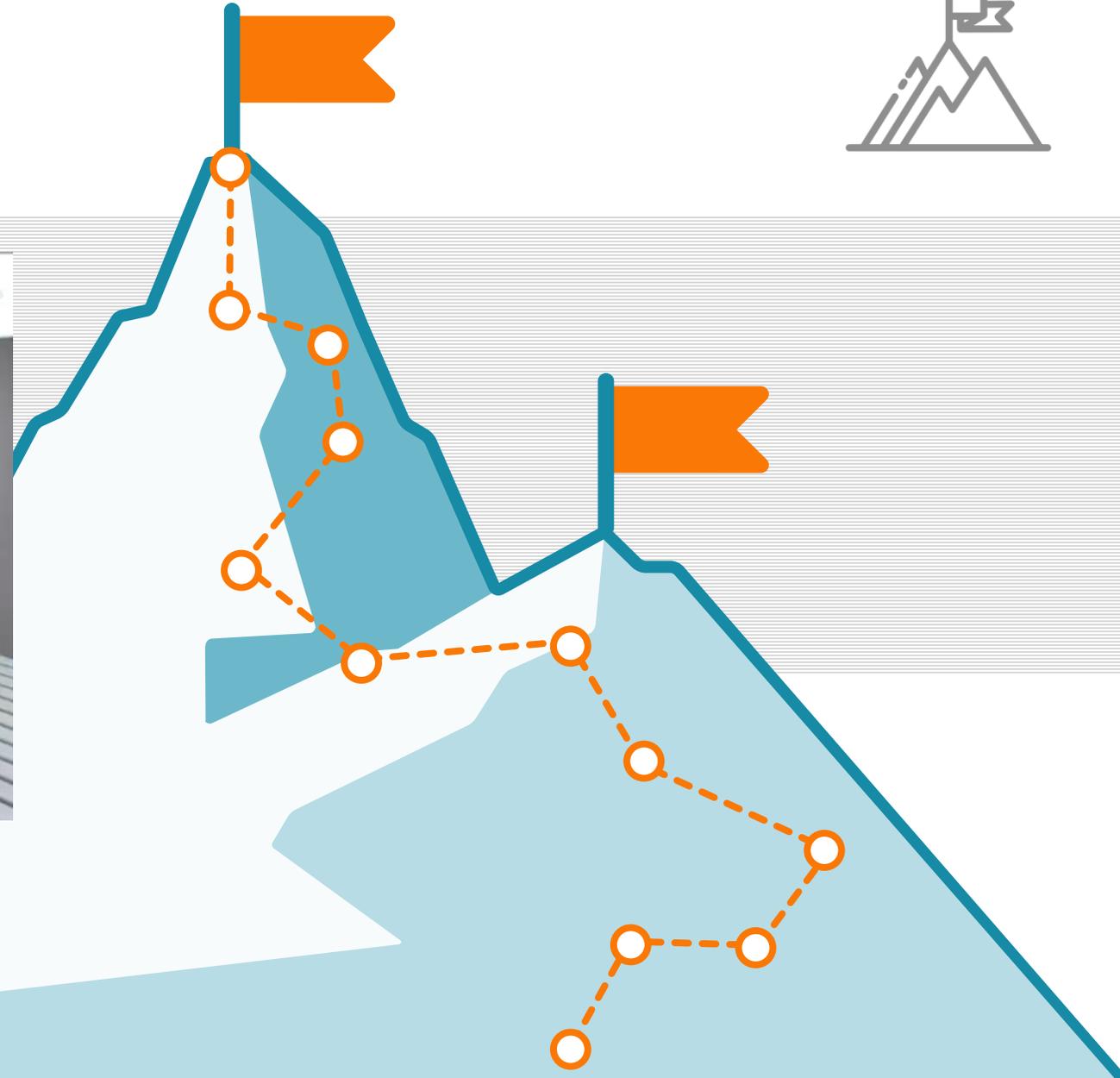
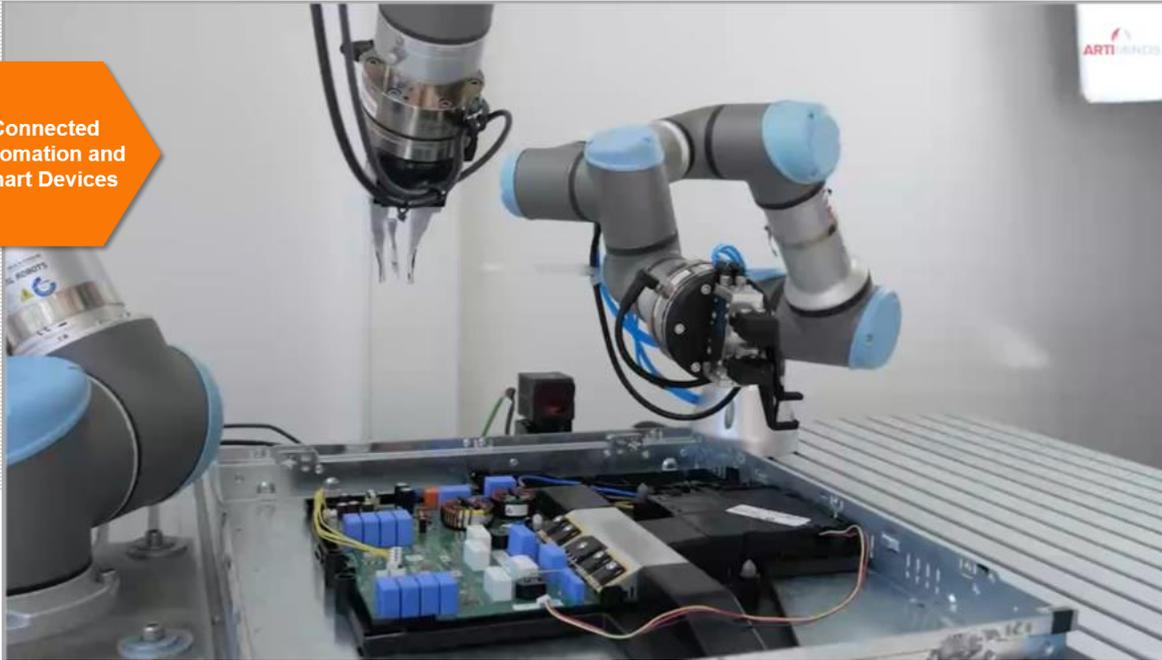


 **TedCas**

5 Walk, get lost and learn



Connected
Automation and
Smart Devices



#1

*Activate
the organization*



#3

*Democratizing
and generating
knowledge*



#2

*Expand the
partnership Network*



#4

*User centric
/ Smart Solutions*



#5

*Walk,
get lost
and learn*

