

GOOD
PRAC
TICES

EFMD EFQM
Leading Excellence

EFQM
Leading Excellence

Good Practice Day Passion 4 Excellence

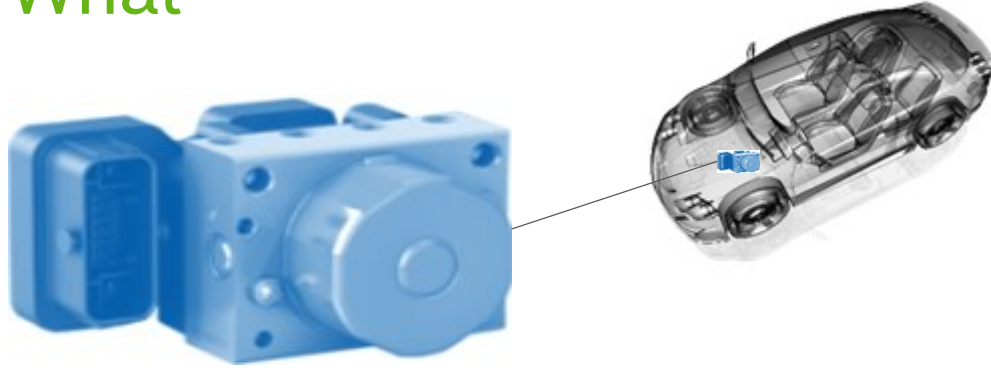
Be part of the network

EFQM EXCELLENCE
AWARD 2017
AWARD WINNER

BOSCH

OUR PLANT

What



ELECTRONIC BREAKING SYSTEM
ABS / ESP

Final Assembly of ABS / ESP

- Approx. 200 employees
- 3 assembly line for Gen9
- 3 shifts/day, 6 days/week
- ~ 19.000 pcs/day

Why

Product characteristics

- Highly security-relevant
- High technical complexity
- Commodity and cost sensitive

Assembly characteristics

- High quality standards
- Capable and stable processes
- Continuous increase of productivity

OUR PLANT

Value added



- Data standardization
- Tools enables & supports improvement



- International problem solving
- IPN Benchmarking
- ww standardized machines & processes



- Data driven CIP
- Modular product kit w/ standard components
- Q-concept w/ traceability

Following steps



- Analytics based on “big data”
- Further I4.0 tools



- New product generation
- New assembly concepts



- Online data analytics
- “Quick responding” shop floor organization

THANK YOU